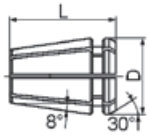
Precision Collets CER-K2
DIN ISO 15488-B (ER/ESX)

Concentricity and repeatability: Concentricity for DIN/ISO class 2 see ↗ in chart/repeatability 10 µm

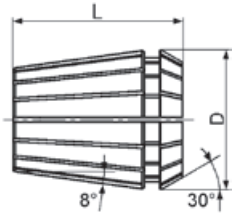
Application: Only for such applications where the accuracy and the lifetime of the cutting tool is not important
Collapse: Nominal size reduced by T



CER8-K2:



CER11-K2 to CER50-K2:



Precision Collets CER-K2 - 15-20 µm

E-No. Description	Order-No.	↗	T	D	L	Profile	from-to	steps
4004E CER8-K2 *	1321001	15 µm	-0,5	8,5	13,5	●	1,0-5,0	0,5
4008E CER11-K2	1321101	15 µm	-0,5	11,5	18	●	1,0-7,0	0,5
					15	●	7,5-8,0 *	0,5
424E CER12-K2 *	1321201	15 µm	-0,5	12	19,5	●	1,0-3,0	0,5
			-1,0			●	4,0-7,0	1,0
426E CER16-K2	1321301	15 µm	-0,5	17	27,5	●	1,0-2,0	1,0
			-1,0			●	3,0-10,0	1,0
					21,7	●	11,0-12,0 *	1,0
428E CER20-K2	1321401	15 µm	-0,5	21	31,5	●	1,0-2,0	1,0
			-1,0			●	3,0-13,0	1,0
		20 µm			31	●	14,0 *	
					27,5	●	15,0 *	
430E CER25-K2	1321501	15 µm	-0,5	26	34	●	2,0	
			-1,0			●	3,0-16,0	1,0
		20 µm				●	17,0 *	
					33	●	18,0 *	
					31	●	19,0 *	
					28	●	20,0 *	
470E CER32-K2	1321601	15 µm	-1,0	33	40	●	2,0-2,5	0,5
						●	3,0-20,0	1,0
		20 µm				●	21,0 *	
472E CER40-K2	1321701	15 µm	-1,0	41	46	●	3,0-26,0	1,0
		20 µm				●	27,0-30,0	1,0
477E CER50-K2	1321801	15 µm	-2,0	52	60	●	6,0-10,0	2,0
		20 µm				●	12,0-34,0	2,0

* CER8-K2, CER12-K2, CER50-K2 and short executions are not included in the DIN/ISO-standard



Precision Collets CER-K2 in Wooden Boxes

E-No. Description	Order-No.	Set	↗	Profile	Content of set from-to	steps
4008E CER11-K2	1321118	13 pieces	15 µm	●	1,0-7,0	0,5
426E CER16-K2	1321318	10 pieces		●	1,0-10,0	1,0
428E CER20-K2	1321418	12 pieces	15-20 µm	●	2,0-13,0	1,0
430E CER25-K2	1321518	15 pieces		●	2,0-16,0	1,0
470E CER32-K2	1321618	18 pieces		●	3,0-20,0	1,0
472E CER40-K2	1321718	23 pieces		●	4,0-26,0	1,0

Ordering examples:
426E CER16-K2 ● 8,0 mm = Order-No. 13213010800
426E CER16-K2 10 pieces = Order-No. 1321318